

HASP - SUPPLIER USERGUIDE

THE HONEYWELL AEROSPACE SUPPLIER PORTAL: QUALITY OVERVIEW

HASP | REQUESTING A HASP ACCOUNT

- Navigate to <https://scc.Honeywell.com/>
- Double click picture below for instructions on how to request a **HASP** account



GOOGLE CHROME IS THE RECOMMENDED BROWSER FOR HASP

USER PROFILE | SUBSCRIBING TO EMAILS

- Subscribe to both the **Self-Release Change** & **QN Rejection** email notifications.

The image displays two screenshots from the Honeywell Supply Chain Collaboration system. The left screenshot shows the main dashboard with a sidebar on the left and a top navigation bar. A red box highlights the user profile icon (a person silhouette) in the top right corner of the dashboard. A red arrow points from this icon to the right screenshot. The right screenshot shows the 'Maintain User Profile' page with three tabs: 'Change Password', 'User details', and 'Notifications'. The 'Notifications' tab is selected. It contains two sections: 'PO Email Subscriptions' and 'Quality/ Self Release Subscriptions(Batch email functionality not available)'. The 'Quality/ Self Release Subscriptions' section has two checkboxes: 'Subscribe to Self-Release Change Email notifications' and 'Subscribe to QN Rejection Email notifications', both of which are unchecked. A red arrow points from the 'Quality/ Self Release Subscriptions' section back to the user profile icon in the left screenshot.

CLICK YOUR NAME TO GET TO YOUR USER PROFILE

SCORECARD | REVIEWING METRICS

- **Supplier Dashboard:** Access OTTR & PPM Scorecards (SPOC 1.3).

Honeywell

All

Favorites

METRICS

SUPPLIER DASHBOARD

SCORECARD

OTTR

PPM

SUPPLIER DASHBOARD

COLLABORATION

HASP

PLANNING & SCHEDULING

PROCUREMENT

Supply Chain Collaboration

1

Help

Data Experts

Filters

*OTTR Type

*Time Period

Site

Vendor Number

Buyer Code

Manager

*OTTR Type and Time Period must be selected to execute search

PERIOD OTTR

100

80

60

40

20

0

OTTR %

March

No data

MISSES COUNT

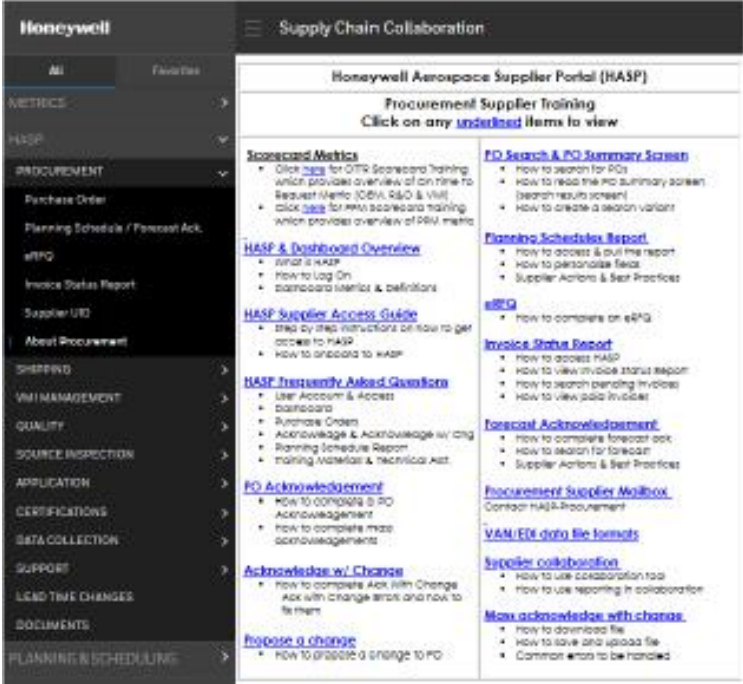
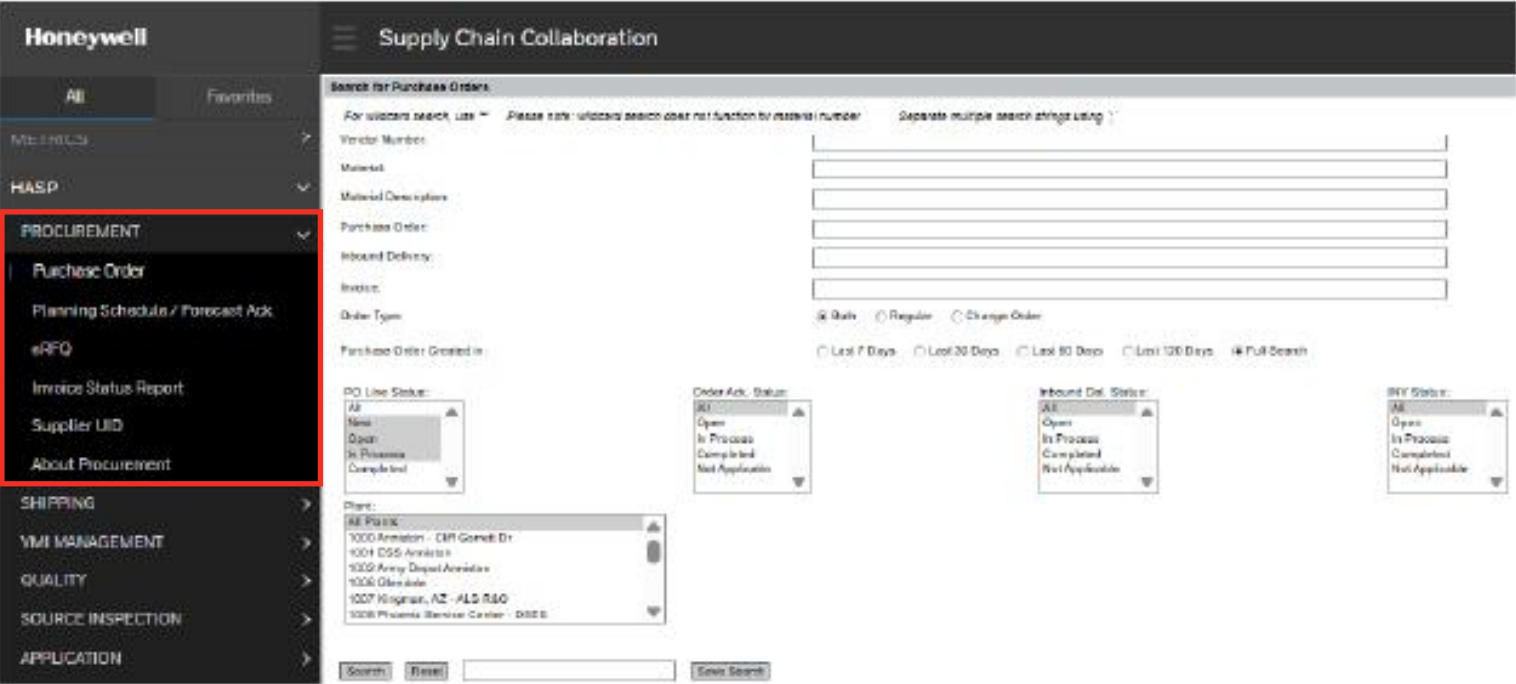
OPPORTUNITY COUNT

PERIOD OTTR

HASP REFRESHES METRICS EVERY 24 HOURS

PROCUREMENT | REVIEWING PURCHASE ORDER FLOW DOWN

- **Procurement:** Used to view/download purchase order information (SPOC 1.2).
 - Enter Purchase Order number
 - PO Line Status: All
 - Search



FOR ADDITIONAL TRAINING SELECT “ABOUT PROCUREMENT”

SHIPPING | DIGITAL COC

- **Shipping:** Used to process shipping of product via XCarrier. Incorporates the use of a Digital CoC (**SPOC 140.2**)
- **Supporting training materials** can be found on the Honeywell Aerospace Supplier Portal (HASP) > Documents > Digital Documents Help (file: Digital C of C Training Supplier.pdf)

The image displays two screenshots of the Honeywell Supply Chain Collaboration portal. The left screenshot shows the 'SHIPPING' menu highlighted in the left sidebar, with sub-items 'Digital Documents', 'Ship', 'Shipping Manifest', and 'About Shipping'. The right screenshot shows the 'About Shipping' page, which contains links to 'Carrier Overview', 'Carrier Shipping Guidelines', 'Digital Documents', and 'Carrier FAQs'. A red bracket connects the 'About Shipping' link in the left sidebar to the 'About Shipping' page on the right.

FOR ADDITIONAL TRAINING MATERIAL SELECT “ ABOUT SHIPPING”

HASP | QUALITY NOTIFICATION REPORT

- **Quality Notification Report:** For QN's charged against any PN or Supplier, regardless of whether SPOC 149 is applicable or not (**SPOC 100**).

Honeywell

All

Favorites

METRICS

HASP

PROCUREMENT

SHIPPING

VMI MANAGEMENT

QUALITY

Quality Notification Report

Self Release Change History by Material

Self Release Daily Change History Report

Self Release Material Approved or Not Approved

Self Release Material Defect Details

Self Release Audit Expiration Report

Self Release Penetration

Receipt History Report

About Quality

Supply Chain Collaboration

Quality Notifications Report

Vendor Code:

Material Number:

Notification Number:

Plant:

Creation Date:

To:

Notification Status:

☐ Open

☐ Closed

☒ Both

Search

Reset Fields

Note : When entering values manually, use the Enter Key to separate the values.

Only 100 materials maximum can be entered in selection.

Honeywell													
Supply Chain Collaboration													
Quality Notifications Report													
PN	Material	Vendor Code	Plant	Material	Notification Number	Creation Date	To	Plant	Material	Notification Number	Creation Date	To	Plant
METRICS													
PROCUREMENT													
SHIPPING													
VMI MANAGEMENT													
QUALITY													
Quality Notification Report													

YOU CAN SEARCH BY PART NUMBER, QN NUMBER OR DATE RANGE

QUALITY | SELF RELEASE MATERIALS

- **Self Release Material Approved or Not Approved:** Used to search for part approval status (SPOC 149).

Honeywell

AllFavorites

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Receipt History Report

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Supply Chain Collaboration

Self Release Materials Approved or Not Approved

Vendor Code: *

Material Number:

Plant:

SearchReset Fields

Note: When entering values manually, use the Enter Key to separate the values.

Only 100 materials maximum can be entered in selection.

Search Available only for SPOC 149 Eligible Materials.

Supply Chain Collaboration

Self Release Materials Approved or Not Approved

Report Run Date: 07/10/2025

Material Number	Plant	Plant Name	Vendor Code	Vendor Name	Self Release Status	QA Source Plant	Self Release Changed Date	Investigation Due date	Minimum QIS not approval Date
2128185-2	8318	Proxima - Key Harbor	817131		APPROVED		18/10/2024		
2124195-2	8318	Tucson - North Oracle Road	817131		APPROVED		18/10/2024		
2128185-2	8181	Marleyes Distributional Spt	817131		APPROVED		18/10/2024		
25-1181-23	9500	Q rimes Urbana	817131		APPROVED		18/10/2024		
26-1181-23	9800	Q rimes Urbana	817131		APPROVED		18/10/2024		
25-1180-23	9500	Q rimes Urbana	817131		APPROVED		18/10/2024		
26-1180-23	9800	Q rimes Urbana	817131		APPROVED		18/10/2024		
25-1181-23	9500	Q rimes Urbana	817131		APPROVED		18/10/2024		
26-1181-23	9800	Q rimes Urbana	817131		APPROVED		18/10/2024		
26-1280-10	9500	Q rimes Urbana	817131		APPROVED		06/03/2025		
25-1280-10	9500	Q rimes Urbana	817131		APPROVED		18/10/2024		
25-1280-13	9500	Q rimes Urbana	817131		APPROVED		18/10/2024		
25-1280-14	9500	Q rimes Urbana	817131		APPROVED		18/10/2024		
25-1250-47	9500	Q rimes Urbana	817131		APPROVED		18/10/2024		
26-1260-08	9800	Q rimes Urbana	817131		APPROVED		18/10/2024		
25-1250-48	9500	Q rimes Urbana	817131		NOT APPROVED		09/10/2023		05/10/2022
27782	9800	Q rimes Urbana	817131		NOT APPROVED		09/10/2024		

QUALITY | SELF RELEASE AUDIT EXPIRATION REPORT

- For those suppliers that participate in the SR program, used to determine next due date (**SPOC 149**).
- Honeywell assigned SQE (point of contact for supplier performance surveillance, RCCA & improvement activities).

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Supply Chain Collaboration

0

Audrey Quinones

All

Favorites

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Self Release Penetration

Receipt History Report

Self Release Audit Expiration Report

Vendor Code	Vendor Name	Self release audit expiration date	Aero Supplier ID	Field Quality Engineer	FQE Name	FQE Region	FQE state	FQE State Description	Supplier Quality Engineer	Supplier Quality Engineer Name
123ABC	Vendor Name	09/13/2020	123456789	E352826	ANNA , MARGARITA	MIDWEST			H571848	Priyanka Mallipeddi
N123ABC	Vendor Name									

“NOT APPROVED” REQUIRES THIRD PARTY SOURCE INSPECTION PRIOR TO SHIPMENT

HASP | RECEIPT HISTORY REPORT

- **Receipt History Report:** Searchable for any part number.
- If you have lost Self Release approval on a specific part number, this allows you to check and see how many shipment you’ve made, since the last QN was issued and determine how many more you need to have the part re-instated into the “Approved” status.

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All

Favorites

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Self Release Penetration

Receipt History Report

About Quality

Supply Chain Collaboration

Receipt History Report

Vendor Code:

Material Number:

Plant:

Receipt Date:

11/12/2025

To:

12/12/2025

Search

Reset Fields

Note : When entering values manually, use the Enter Key to separate the values.

REFERENCES

1. SI-149-01 Self Release program requirements
2. SI-149-02 Third Party Source Inspection instructions

Supply Chain Collaboration										
Receipt History Report										
PO number	PO Item	Material Number	Qty Received	Receipt Number	Receipt Date	Plant	Plant Name	Vendor Code	Vendor Name	
3503689 000	00010	2612753	4,605.000	5046613 000	08/18/2021	1014	Phoenix - Sky Harbor	000000 000	ABCDEF	GHIJKL MANUFACTURING
3505267 000	00010	2612753	1,019.000	5055049 000	05/30/2024	1050	South Bend - Westmoor St	000000 000	ABCDEF	GHIJKL MANUFACTURING
3505267 000	00010	2612753	3,287.000	5055049 000	05/30/2024	1050	South Bend - Westmoor St	000000 000	ABCDEF	GHIJKL MANUFACTURING
3505267 000	00010	2612753	13,148.000	5055049 000	05/30/2024	1050	South Bend - Westmoor St	000000 000	ABCDEF	GHIJKL MANUFACTURING
3505836 000	00010	2612753	22,928.000	5059540 000	09/10/2025	1014	Phoenix - Sky Harbor	000000 000	ABCDEF	GHIJKL MANUFACTURING

A PART NUMBER CAN BE RE-APPROVED FOR SELF-RELEASE AFTER 13 WEEKS AND THREE CONSECUTIVE SHIPMENTS WITH NO REJECTIONS

HASP | ABOUT QUALITY

- **About Quality:** Has additional training material and link to contact HASP for support (lost HASP access or account locked).

Honeywell Supply Chain Collaboration

Honeywell Aerospace Supplier Portal - Quality (HASP-Quality)

Supplier Quality Information
Click on any of the underlined items to view

Quality Notifications (QN's)

- QN reports are available in HASP starting 8/4/14
- All Suppliers all encouraged to subscribe to automatic email alerts when QN's are issued – look under Training Section

Self-Release Program

- What will be changing in the new Self Release program?
- Self-Release will move from Supplier-based approval to PN-based in 2015
- Pilots and training will be taking place during 2014
- Frequently Asked Questions

Training

- [How to get HASP Access](#)
- [How to Subscribe to Receive Quality Email Alerts](#)
- [Self-Release by PN Overview](#)

Key Characteristic (KC) Management in Net-Inspect

- [Net-Inspect V5 Key Characteristic \(KC\) Management](#)

Support Mailbox

- [Contact HASP Support email box](#)

QUALITY

- Quality Notification Report
- Self Release Change History by Material
- Self Release Daily Change History Report
- Self Release Material Approved or Not Approved
- Self Release Material Defect Details
- Self Release Audit Expiration Report
- Self Release Penetration
- Receipt History Report
- About Quality**

FOR ADDITIONAL TRAINING MATERIAL SELECT “ABOUT QUALITY”

HASP | APPLICATION

- **Application:** Provides links to applicable portals and Supplier Configuration Report used during FAIR submittal.

Honeywell

All

Favorites

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VMI MANAGEMENT

QUALITY

SOURCE INSPECTION

APPLICATION

Applications

Supplier Configuration Report

CERTIFICATIONS

DATA COLLECTION

SUPPORT

LEAD TIME CHANGES

DOCUMENTS

PLANNING & SCHEDULING

PROCUREMENT

Supply Chain Collaboration

Applications

Note: After clicking on an application link, you will be prompted to enter your log in credentials for that application.

APSL (Approved Processing Source List)

The APSL (Approved Processing Source List) is a list of Controlled Process Specifications and Sources that have been approved by Honeywell Aerospace to perform those processes.

eCATS (Electronic Corrective Actions Tracking System)

eCATS is a Honeywell web-based system for managing all aspects of corrective actions (problems, issues or findings) within Honeywell.

Honeywell Approved Manufacturer Part List (webAMPL)

The AMPL is a database that manages the approved relationship between Honeywell Part Numbers and Manufacturer Name & Manufacturer Part Numbers. Communication of approved sources to ISC /Suppliers/Distributors/Contract Manufacturers is through the webAMPL application. Refer to the Supplemental Purchase Order Conditions (SPOC 1.10.1) Manual for specific site requirements.

MCI (Material Code Index)

MCI is a web based listing that provides detailed material and sundry descriptions, approved products and manufacturers, specification information, and material code numbers/Honeywell part numbers assigned to specific items which are used in the build and support of Honeywell products.

Supplier Reports

Click on " Supplier Configuration Report " in the left menu to access Supplier Reports.

KBR Registration for Source Inspection

Suppliers who are not approved to release product shall request source inspection services. The process for requesting source inspection is located on the Honeywell Aero Supplier Portal.

ASI (Aerospace Specification Index)

Specification Index tool helps to track changes to Revision and Status information of specifications. It gives the details of superseded specifications for a given spec.

ESA (Engineering Source Approval)

Engineering Source Approval is the process by which suppliers are evaluated and controlled to ensure that design requirements are satisfied.

TeamCenter Portal Quick Search

The TeamCenter Portal Quick Search Supplier access application provides the supplier electronic access to specific product drawing revision data via the Quick Search function.

Net Inspect

A web-based solution to manage FAIRs and Key Characteristic data. Provides 100% electronic completion and storage of AS9102 forms, online approval, importing of electronic data, uploading of documents, linking of FAIR's, Key Characteristic data and SPC analysis.

AECS TDP

Automated export compliance system (AECS) is the primary tool for transferring united states-originated technical information. AECS provides the necessary controls and record keeping for Honeywell to comply with U.S Government regulations for properly exporting technical information* to non-U.S persons and non-Honeywell companies.



- **Applications:** Provides links to applications needed by suppliers to obtain information or submit information to Honeywell.
- **Supplier Configuration Report:** List of part numbers, POs and Honeywell receiving plants applicable per Vendor Code.

Supply Chain Collaboration

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Honeywell

HOME

SEARCH

APPROVALS

PROCESS

HISTORICAL

REQUEST

CREATE

STATUS

SCA

SCA REQUEST

MANAGE CERTS

MANAGE

PROCESSOR

AUDITOR

REPORTS

FEEDBACK

Approved Processing Source List

Welcome to the Honeywell APSL

The Approved Processing Source List (APSL) is a multifunctional, web-based application that provides approved special process sources, process requirements, requests for approvals, audit documentation, processor and process management and related special process information.

APSL is currently transitioning Quality Profile data from One Source to Ivalua. Please note that the data is subject to updates and may not reflect the most current information. For any inquiries regarding the information, please check : https://sourcing-compass.honeywell.com/page.aspx/en/buy/homepage/pr_apr

Quick Start Guides and Documents

Overview of New Process for Management of Special Process Approvals_Updated 07-NOV-2022.pdf

Search for Special Process Approvals and Requirements

New Approvals Approval Task panel

Auditor Honeywell SCA & Audit Manager Tasks

Processor Tasks / SCA Certification

Quick Links

Searching for current approvals by specification can **only** be accomplished from the [Aerospace Specification Index \(ASI\)](#). Approved processors are found within ASI by clicking on the "Controlled" link.

Training Videos

AEP/Stages Procedures and Guidance

Electronic Corrective Action Tracking System (eCATS)

Honeywell Aerospace Supplier Portal (HASP)

Automated Export Compliance System (AECS)

APSL Version Information

Rolling Release Notes

APSL TRAINING AVAILABLE: SELECT "TRAINING VIDEOS"

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- **eCATS:** Answer corrective actions, submit Request for Reversals, RMRAs (deviations/concessions) and NOEs (Notice of Escape) (**SPOC 100**).

Supply Chain Collaboration

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Automated export compliance system (AECS) is the primary tool for transferring united states-originated technical information. AECS provides the necessary controls and record keeping for Honeywell to comply with U.S Government regulations for properly exporting technical information* to non-U.S persons and non-Honeywell companies.

Honeywell
→ Honeywell.com → Aerospace

eCATS - Electronic Corrective Actions Tracking System

Please use Chrome or Edge browsers for the best experience with this application. [Click here for recommended browser settings.](#)

Supplier instructions to request access

Honeywell Internal Login Help

- eCATS Login Process (Internal)
- Requesting eCATS Profile (Internal)
- Login to eCATS (Internal)

Go to eCats

Supplier / Customer Login Help

- eCATS Login Process (External)
- Request Honeywell ID
- Requesting eCATS Profile (External)
- Login to eCATS (External)
- Forgot or Expired Honeywell ID password

Warning: This system may only be accessed by authorized persons. Access to and use of this Honeywell computer system without the permissions of or other than as permitted by Honeywell is strictly prohibited by Honeywell rules and by applicable local and national laws. Honeywell data is subject to export restrictions. If there are questions, please contact a Honeywell export compliance officer. The use of this system is routinely monitored and recorded. If, as a result of this monitoring, possible evidence of criminal activity or other improper conduct is discovered (including without limitation, downloading, copying or sending classified information to competitors or other unauthorized recipients), system personnel may provide evidence of such monitoring to law enforcement officials or take other appropriate actions. This may lead to company initiated disciplinary proceeding, up to and including termination of employment.

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GOOGLE CHROME IS THE RECOMMENDED BROWSER FOR THIS APPLICATION

HASP | ECATS

- **eCATS:** You can access training materials by selecting “TRAINING” (SPOC 100).



- Red = Past Due
- Yellow = Coming Due
- Gray = On Hold or On Track

[illegible]

HASP | ECATS

- **eCATS:** Containment section must be completed within 48 hours (**SPOC 100**).

Honeywell
HOME CAR REPORTS ADMIN HELP

eCATS - Electronic Corrective Actions Tracking System

Welcome

- Assign People
- Product/Process Details
- Findings/Events
- Attachments
- Team Activity
- Containment
- Respond to CAR
- Approval Details
- Follow-Up Review
- Effectiveness Review
- Add / View Comments

CAR No: DEEL S-51090234-Cosmetic Damage

Status: Waiting for SPOC Approval

☐ Export Controlled

Lead Information:

Lead Name: *
Lead ID: *
Lead Site: *
Initiation Date/Time: *
Age/Days: *

HONEYWELL'S
Corrective Action System is built on the 8D System...

Honeywell
HOME CAR REPORTS ADMIN HELP CONTACT TRAINING LOGOUT

eCATS - Electronic Corrective Actions Tracking System

Welcome Audrey Quinones-E547488

Search

Prior to initiate a CAR please use this search tool to verify that a CAR for that issue does not already exist. This search tool will look for your keywords in the Part number, Serial number, Customer Experience, Finding Text, and Requirement text. The search is a contain and exact match. As an example if I looked for oil leak it would return results where one of the fields contained oil leak in that order, it would not return results that had only one of the search words or if the words were separated in the body of the text.

Search

CAR ID: **Status:** **Date Initiated From:**

Honeywell
HOME CAR REPORTS ADMIN HELP CONTACT TRAINING LOGOUT

eCATS - Electronic Corrective Actions Tracking System

Welcome

CAR No: **Severity Level:** **SeverityDescription**

Status: Waiting for SPOC Approval **Type:** Level 1- Customer Hardware

☐ Export Controlled **Containing Country:** Select **Authorization#:** ☐ US Restricted ☐ ITAR

D0 - Implement Immediate Containment

Severity Level: **Severity 4** **SeverityDescription**

Containment Checklist

Was your Customer notified including your direct customer and any other customers required to be notified by contract? (May be another Honeywell site)	No	<input type="radio"/>		
Has a stop ship order been implemented? (ZX Stop)	No	<input type="radio"/>		
Has the population been bound?	No	<input type="radio"/>	Yes	<input type="radio"/> NA
Is there product in transit?	No	<input type="radio"/>	Yes	<input type="radio"/> NA
Quantity of units in Finished Goods?	No	<input type="radio"/>	Yes	<input type="radio"/> 0
Quantity of units in shipping?	No	<input type="radio"/>	Yes	<input type="radio"/> 0
Quantity of units in Work in Process (WIP)?	No	<input type="radio"/>	Yes	<input type="radio"/> 15
Quantity of raw stock in Stores (Piece Parts)?	No	<input type="radio"/>	Yes	<input type="radio"/> 0

Total **Rejectable**

ALWAYS USE "LOGOUT" TO EXIT eCATS

HASP | WEBAMPL

- **Honeywell Approved Manufactured Part List (webAMPL):** For designs controlled per SPOC 1.10, Honeywell Engineering approved manufacturers and manufacturer part numbers are available in the Honeywell webAMPL database. A (SPOC 1.10).

Supply Chain Collaboration

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Honeywell | webAMPL

Approved Manufacturer Part List (Version 4.5)
User: Celia Espinoza

SEARCH **HELP** SUPPORT FEEDBACK LOGOUT

Conditions of Use:

- This database lists approved manufacturers of Honeywell parts. Suppliers are required to buy parts directly from the manufacturers to let or from the approved manufacturer's authorized distributor whenever possible. If a non-authorized distributor or broker must be used, the additional requirements of SPOC-418 are to be applied to reduce the risk of buying controlled parts. The supplier is responsible for ensuring that all of the requirements of SPOC-418 are met.
- Suppliers are responsible for using AMPL data from the approved vault. Consult your Honeywell buyer for guidance if needed.
- Suppliers are not to disseminate this information outside of their business nor use it for other than its intended purpose.
- By clicking Accept button, you consent to Honeywell's [Terms & Conditions](#) and understand Honeywell will process your personal information in accordance with its [Privacy Statement](#).

Accept Reject

Terms & Conditions | Privacy Statement | Global Site Notice | Cookie Notice | Your Privacy Choices

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User Manual available



SELECT RIGHT AMPL VAULT, APPROVED SOURCES MAY VARY BETWEEN SEVERAL VAULTS

- **ASI (Aerospace Specification Index):** Used to identify and work to Government, Industry, and Honeywell specification revisions (**SPOC section 2.0**):
 - When a specification revision is listed on an engineering drawing, only that specification and revision shall be used.
 - When no specification revision is listed on an engineering drawing, suppliers are required to identify the current specification and revision using Aerospace Specification Index (ASI) and to work to that specification and revision.

The screenshot displays the Honeywell Aerospace Specification Index (ASI) website. The top navigation bar includes links for Specification Search, Material Code Index, Reports, Applications, Favorites, Specification Request, and MESA Information. The main section is titled "FIND A SPECIFICATION" and features a search form with a "Select Using Site:" dropdown menu set to "TUCSON" and a "Specification Number:" field containing "MLC-5541". Below the search form, a table of search results is shown, listing specifications such as "MLC-5541" and "ML-DTL-5541" with details on their titles, organizations, and statuses. A red box highlights the "Approved Processors for Specification: MLC-DTL-5541" section, which contains a table of approved processors, including "AAA PLATING & DISPECTION" and "NORTHAMERICA-US-SOUTHWEST/ UNITED STATES - CA".

1. **Login HON Aero Specification Index**
 - <https://specindex.honeywell.com/SPECINDEX/login.jsp>
2. **Select Using Site.** Make sure CAGE CODE on *Specindex* matches the one on Honeywell Drawing
3. **Type Specification Number**
4. **If the Spec is Controlled** – click on “Controlled”, then chose the processor you used

ASI PROVIDES SPECIFICATION REVISIONS

HASP | MCI

- **MCI (Material Code Index):** Provides detailed material and sundry descriptions, specification information, qualified materials, approved manufacturers, and part number/material code numbers assigned to specific items which are used in Honeywell products (SPOC 1.10.2).

Supply Chain Collaboration

Applications

Note: After clicking on an application link, you will be prompted to enter your log in credentials for that application.

APSL (Approved Processing Source List)

The APSL (Approved Processing Source List) is a list of Controlled Process Specifications and Sources that have been approved by Honeywell Aerospace to perform those processes.

eCATS (Electronic Corrective Actions Tracking System)

eCATS is a Honeywell web-based system for managing all aspects of corrective actions (problems, issues or findings) within Honeywell.

Honeywell Approved Manufacturer Part List (webAMPL)

The AMPL is a database that manages the approved relationship between Honeywell Part Numbers and Manufacturer Name & Manufacturer Part Numbers. Communication of approved sources to ISC Suppliers/Distributors/Contract Manufacturers is through the webAMPL application. Refer to the Supplemental Purchase Order Conditions (SPOC 1.10.1) Manual for specific site requirements.

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AECS TDP

Automated export compliance system (AECS) is the primary tool for transferring united states-originated technical information. AECS provides the necessary controls and record keeping for Honeywell to comply with U.S Government regulations for properly exporting technical information* to non-U.S persons and non-Honeywell companies.

Inside Honeywell

Specification Index

Specification Search

Material Code Index

Reports

Applications

Favorites

Specification Request

MESA Information

FIND A SPECIFICATION

Select Using Site :
All Sites

Key Features of New Release & Training

Specification Release Bulletin

Spec Metrics Dashboard

Spec Status Dashboard

Specification Index

Part Number

Part Name

Part Description

Part Status

Part Type

Part Category

Part Subcategory

Part Material

Part Manufacturer

Part Supplier

Part Location

Part Date

Part Revision

Part Drawing

Part Drawing Description

Part Drawing Revision

Part Drawing Date

Part Drawing Author

Part Drawing Approver

Part Drawing Status

Part Drawing Comments

Part Drawing History

Part Drawing Actions

Part Drawing Links

Part Drawing Tools

Part Drawing Help

Part Drawing About

Part Drawing Contact

Part Drawing Feedback

Part Drawing Support

Part Drawing Training

Part Drawing Resources

Part Drawing Information

Part Drawing Details

Part Drawing Overview

Part Drawing Summary

Part Drawing Statistics

Part Drawing Analytics

Part Drawing Reports

Part Drawing Dashboards

Part Drawing Widgets

Part Drawing Charts

Part Drawing Tables

Part Drawing Forms

Part Drawing Views

Part Drawing Filters

Part Drawing Sorts

Part Drawing Groups

Part Drawing Tags

Part Drawing Labels

Part Drawing Icons

Part Drawing Images

Part Drawing Videos

Part Drawing Audio

Part Drawing Documents

Part Drawing Templates

Part Drawing Themes

Part Drawing Styles

Part Drawing Colors

Part Drawing Fonts

Part Drawing Effects

Part Drawing Transitions

Part Drawing Animations

Part Drawing Sounds

Part Drawing Notifications

Part Drawing Alerts

Part Drawing Messages

Part Drawing Notifications

Part Drawing Alerts

Part Drawing Messages

Part Drawing Notifications

Part Drawing Alerts

Part Drawing Messages

Part Number

Part Name

Part Description

Part Status

Part Type

Part Category

Part Subcategory

Part Material

Part Manufacturer

Part Supplier

Part Location

Part Date

Part Revision

Part Drawing

Part Drawing Description

Part Drawing Revision

Part Drawing Date

Part Drawing Author

Part Drawing Approver

Part Drawing Status

Part Drawing Comments

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Part Drawing Alerts

Part Drawing Messages

Part Drawing Notifications

Part Drawing Alerts

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Part Drawing Notifications

Part Drawing Alerts

Part Drawing Messages

MCI database is contained within the Aero Spec Index (ASI) application located on the Honeywell Aero Supplier Portal:
<https://scc.honeywell.com/irj/portal> under HASP > Applications > ASI.

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Honeywell

- **ESA (Engineering Source Approval):** Process by which suppliers are evaluated and controlled to ensure that design requirements are satisfied. **(SPOC 110)**
 - Used to manage Fixed Processes, view status of Fixed Processes and manage Fixed Process change requests.

Supply Chain Collaboration

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FIXED PROCESSES SHALL BE PERFORMED ONLY BY APPROVED SUPPLIER

HASP | TEAMCENTER

- **TeamCenter:** Provides electronic access to view specific product drawing revision data (does not provide actual document).

Supply Chain Collaboration

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UNITED STATES/EN

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CONTACT US

SIGN IN

CASES

Honeywell

AEROSPACE TECHNOLOGIES

Products & Services

Industries

About Us

Support

Customer Portal

Export Control Search

Enter a part number or document number to search. Wildcards are not allowed.
You can also search for multiple part numbers by copying and pasting from an excel file (100 max) or comma-separated values.

3070643-4

X

1 (1/1)

Type	Controlling Document Category	Doc Category	Item ID (Number)	Revised	Title	Release Status	Release Type	Managing Location	EDA Page Code	Technical Spec Classification	HEC/SEC	Project Access Required	HSUS Import Classification	Doc Controlling Document No	Doc Controlling Document Title	Owning Site Group
Hardware Part	Drawing Print		3070643-4	V	VALVE ASSEMBLY RECYCLING H2O	Released	PRODUCTION	DESKTOP/PLM ID_INDACT UNIT01	0004E	00001	000100	No	00100000			PROD-US-ATOL-TRN01

CLEAR RESULTS

PART REVISION LEVEL ON PO TAKES PRECEDENCE OVER REVISION LEVEL IN TEAMCENTER

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Honeywell

HASP | NET INSPECT

- **Net Inspect:** Used to manage FAIRs (**SPOC 124**), Key Characteristic data (**SPOC 154**) and APQP (**SPOC 420**)
- Provides 100% electronic completion and storage of AS9102 forms, online approval, importing of electronic data, uploading of documents, linking of FAIR's, Key Characteristic data and SPC analysis.

Supply Chain Collaboration

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net-inspect

Home Solutions Customer Training About Us Contact Us Log In

Reduce costs, improve quality, streamline processes, and maintain compliance internally and across your entire supply chain

Net-Inspect is a web-based software that helps businesses efficiently manage and control quality requirements.

REQUEST DEMO

A Comprehensive Quality Management Software (QMS) Solution

Net-Inspect offers an end-to-end supply chain and quality management software solution that you can securely access through any web browser. Customers can select which solutions to adopt. They are all powerful on their own, but they are even better when used together.

First Article & Supply Chain Solution

First Article Inspection

Quality before and during critical and supply chain

Link sub-assembly and part IDs to sub-assembly fully

Track and share detailed FA metrics

LEARN MORE

Supply Chain Management

Manage approved supplier list (ASL)

Track multi-site data and supplier certifications

Keep all data of the Supply Chain for risk management

LEARN MORE

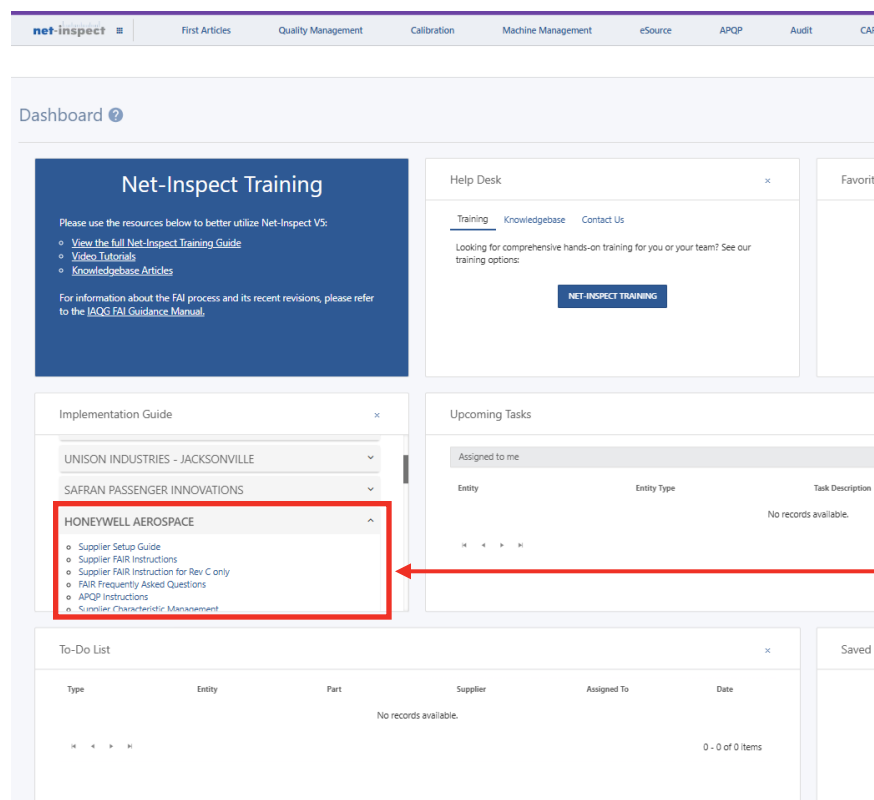
EACH SUPPLIER HAS AN ASSIGNED NET INSPECT SUPER ADMINISTRATOR (GRANTS INTERNAL EMPLOYEE ACCESS)

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Honeywell

HASP | NET INSPECT (FAIRS)

- **Net Inspect:** Instructions specific to Honeywell are available under “Implementation Guide” (**SPOC 124**).
- The supplier shall input and maintain FAIR status in Net Inspect.



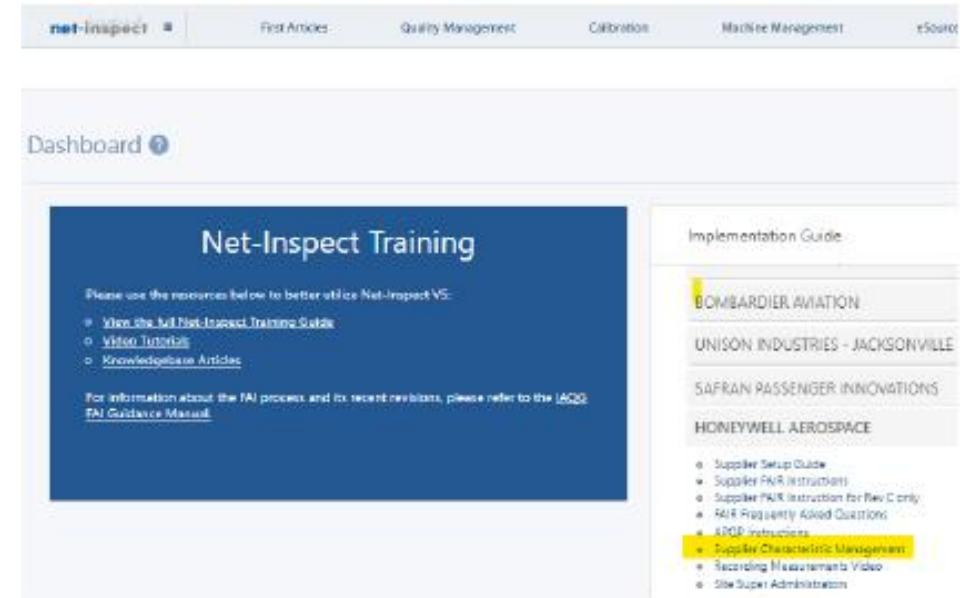
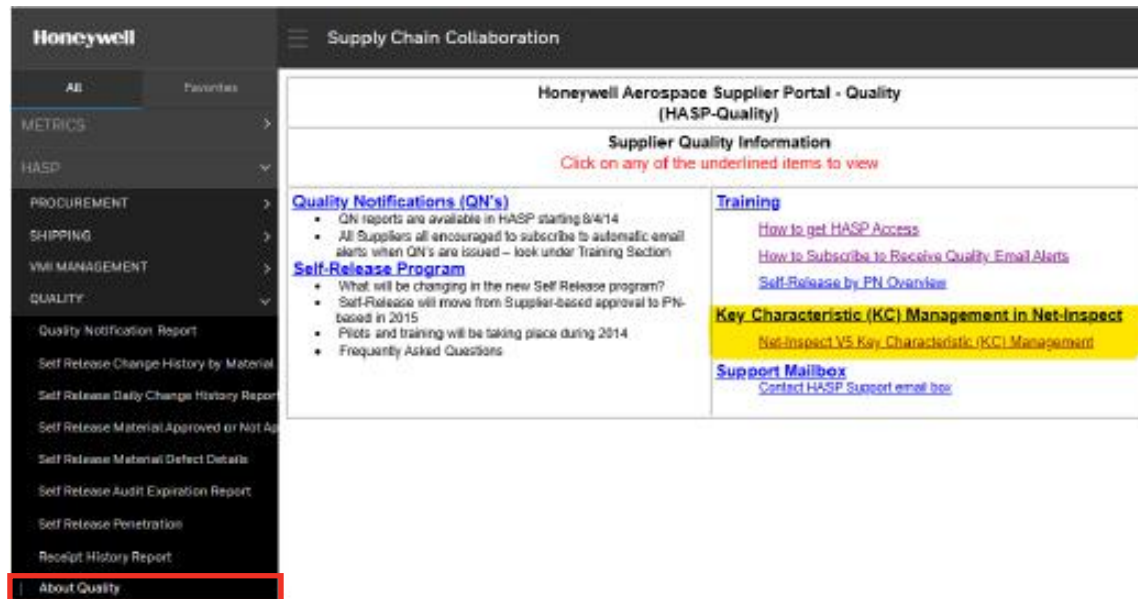
Implementation Guide

HONEYWELL AEROSPACE

- [Supplier Setup Guide](#)
- [Supplier FAIR Instructions](#)
- [Supplier FAIR Instruction for Rev C only](#)
- [FAIR Frequently Asked Questions](#)
- [APQP Instructions](#)
- [Supplier Characteristic Management](#)
- [Recording Measurements Video](#)
- [Site Super Administrators](#)

HASP | NET INSPECT (KEY CHARACTERISTICS)

- **Net Inspect:** Key Characteristic Management (SPOC 154)
- When capability studies are required by the controlling specification, the data shall be collected and analyzed in the order parts are produced.
- Capability calculations **shall** be made in Net Inspect.



INSTRUCTIONS ARE BOTH AVAILABLE VIA HASP & NET INSPECT

HASP | NET INSPECT (APQP)

- **Net Inspect:** Advanced Product Quality Planning (**SPOC 420**)
- Required for all purchase orders issued after May 3, 2017. APQP requirement **shall** continue during ongoing production.

Honeywell Supply Chain Collaboration

Menu, Filter, Selection, No. of, Search

☐ Documents > Quality

ALL Metrics HASP PROCUREMENT SHIPPING VMI MANAGEMENT QUALITY SOURCE INSPECTION APPLICATION CERTIFICATIONS DATA COLLECTION SUPPORT LEAD TIME CHANGES **DOCUMENTS**

Metrics

HASP

PROCUREMENT

SHIPPING

VMI MANAGEMENT

QUALITY

SOURCE INSPECTION

APPLICATION

CERTIFICATIONS

DATA COLLECTION

SUPPORT

LEAD TIME CHANGES

DOCUMENTS

Documents

Quality

Advanced Product Quality Planning (APQP)

Controlled Processes

APQP ASAT/ECG

EAG Lead Time Reduction

HASP PPM/Scrap

EPCG and WEG

Performance Improvement Tools

Quality Alerts

Self Release in Part Number

APQP

Supplier Performance Management (SPM) Tracker

Supplier Performance Management Tracker

SAP Performance Documents DA17-021

Zero Defect Bench

Others

Name *

Advanced Product Quality Planning (APQP)

Controlled Processes

APQP ASAT/ECG

EAG Lead Time Reduction

HASP PPM/Scrap

EPCG and WEG

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Quality Alerts

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Supplier Performance Management Tracker

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Advanced Product Quality Planning (APQP)

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EPCG and WEG

Performance Improvement Tools

Quality Alerts

Self Release in Part Number

APQP

Supplier Performance Management (SPM) Tracker

Supplier Performance Management Tracker

SAP Performance Documents DA17-021

Zero Defect Bench

Others

Name

- ☐ Temp Files for Training
- ☐ 0928 APQP Status at Supplier
- ☐ IAQG templates for APQP elements
- ☐ SQF-0032 - Assessment of Design - MCL#1
- ☐ SQF-0680 Part Submission Warrant
- ☐ SQG-5525 Supplier Advanced Product Quality Planning (APQP)
- ☐ Supplier APQP Net Inspect V5 Training Guide REV 1-16-2019



Initial Release:
January 14, 2019
Revised 9/16/2019

ADVANCED PRODUCT QUALITY PLANNING
SPOC 420 & NET-INSPCT
PRODUCTION PART APPROVAL PROCESS

Honeywell
SOLUTIONS

Honeywell

Supplier Quality Guidelines

SQG-6526 Supplier Advanced Product Quality Planning (APQP)

Release Date: February 06, 2020

1 Purpose

The purpose of this document is to establish the process, roles and responsibilities when executing Advanced Product Quality Planning (APQP) for Honeywell sourced product.

APQP is now an Aerospace Industry Standard as defined in AS9145. Requirements for Advanced Product Quality Planning and Production Part Approval Process and AS1300, AC-SQ Quality Management System Requirements for Aero Engine Design and Production Organizations. This standard is being flowed down to Honeywell as a requirement by many of our Aircraft OEM customers for new programs as well as for products associated with work transfers.

2 Applicability

APQP and the requirements of this document are applicable when a Honeywell Purchase Order (PO) includes Supplemental Purchase Order Conditions (SP/OC) 422 and the PO holder has never previously produced and delivered the part number listed on the Honeywell PO.

New part numbers include those parts where there is a change in part dash number.

Note: Dash number identifies each part (USPS, RES, RTEU, QCR, etc.) do not constitute a different part number from the base for APQP purposes.

3 Definitions

Term	Definition
APQP	Advanced Product Quality Planning
Critical Characteristics	An aggregate of measurable characteristics that must be 100% inspected or a strategy for control in place that limits or eliminates the likelihood of errors that would generate defective parts by the manufacturer. Unlike VCs, CGCs do not require statistical control. CGCs are typically internally generated and are separate from customer acceptance test (ATP) requirements.
DFMEA	Design Failure Modes and Effects Analysis
FABR	First Article Inspection Report – Implication of first production quality produced part is document compliance to requirements.
Honeywell APQP Approver	Honeywell personnel with APQP tool approval authority in first-report that is responsible for reviewing and approval of APQP submission
Key Characteristics	KCs are attributes or features whose variation has a significant effect on product fit, form, function, performance or reliability. KCs can be subdivided to most significant (e.g. immediate customer satisfaction), e.g. mitigate high Severity (SRV) ratings. KCs are measurable and controllable features of a material, component or manufacturing process. KCs may be assigned by a customer or internally derived. KCs are a subset of Critical Items (CI) Product KCs: KCs for a part subassembly or system are those selected geometrical, material properties, functional, and/or chemical features, which are measurable, and whose variation could be necessary for fulfilling customer requirements and enhance customer satisfaction.

INSTRUCTIONS ARE BOTH AVAILABLE VIA HASP & NET INSPECT

HASP | AECS TDP

- **AECS TDP:** Used to transfer technical data (Drawings, Specifications and Export Controlled Documents).

Supply Chain Collaboration

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Honeywell

AEROSPACE TECHNOLOGIES

Technical Data Portal

[LOGIN](#)

[New External Member Account Registration](#)

[Update External Member Account Information](#)

[For Technical Assistance, Contact \[Click Here\]\(#\)](#)

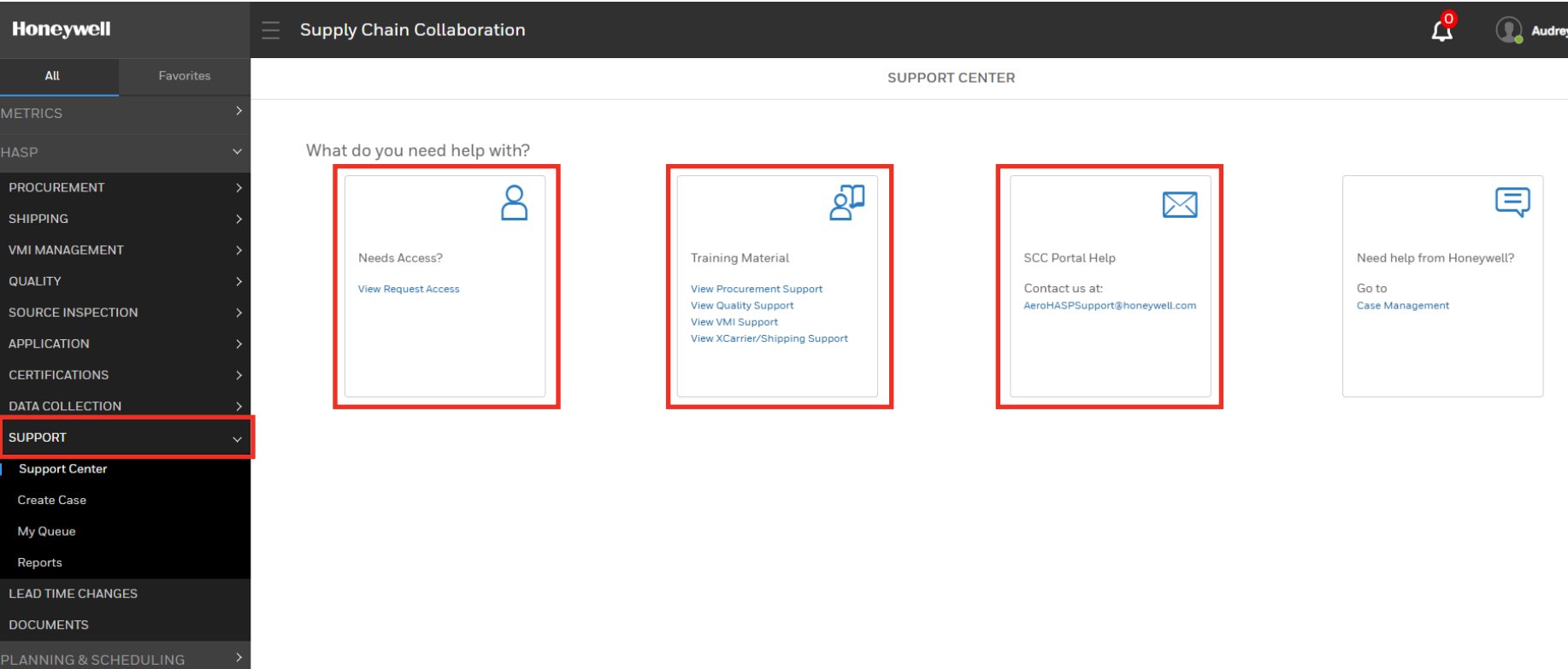
[TDP Trainings](#)

[Supplier / Customer - New Account Creation Process](#)

Training available

HASP | SUPPORT

- **SUPPORT:** Used for requesting access, viewing additional training material, contacting the HASP support team and entering cases.



HASP | SUPPORT / CREATE CASE

- **CREATE CASE:** Use "Create Case" to submit and track quality-related issues, request inspections, resolve compliance questions, or get support for supplier processes within the Honeywell Aerospace Supplier Portal.

Honeywell

All

Favorites

METRICS

HASP

PROCUREMENT

SHIPPING

VMI MANAGEMENT

QUALITY

SOURCE INSPECTION

APPLICATION

CERTIFICATIONS

DATA COLLECTION

SUPPORT

Support Center

Create Case

My Queue

Reports

Supply Chain Collaboration

OPEN NEW CASE

Note: Please select the appropriate category and sub-category that best fits your issue or exception to a purchase order requirement.

Select a Category

QUALITY

Select a Sub-Category

PLEASE SELECT

PLEASE SELECT

EXPEDITED SUBCONTRACT SOURCE INSPECTION

INCORRECT SPOC FLOWDOWN

NETINSPECT ISSUE (P/N NOT SETUP)

PART NUMBER NOT SETUP FOR SELF RELEASE

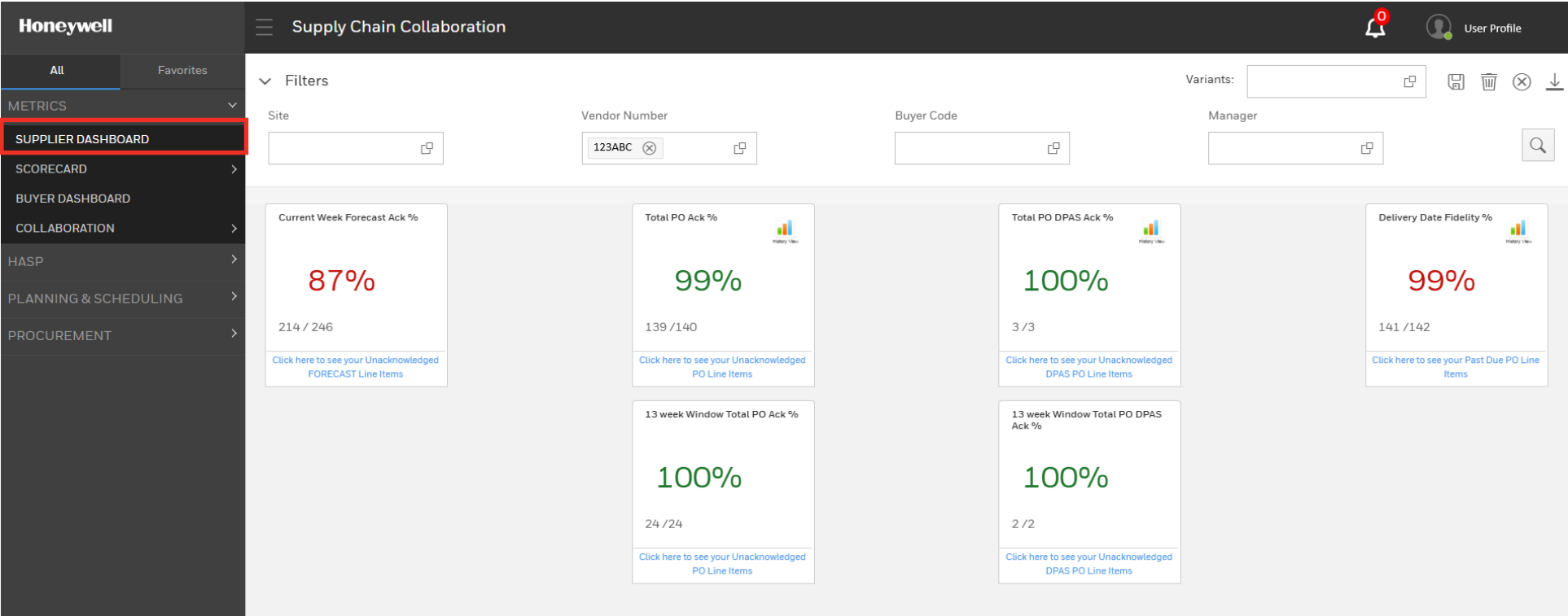
REQUEST FQE

SPOC COMPLIANCE QUESTIONS

Number

HASP | METRICS / SUPPLIER DASHBOARD

- SUPPLIER DASHBOARD** : The Supplier Dashboard provides suppliers with a clear view of delivery performance and order acknowledgments, offering valuable insights into procurement commitments and helping drive on-time, reliable fulfillment.



HASP | CERTIFICATION

- CERTIFICATION:** Completing required certifications and assessments is essential for maintaining active supplier status; missing these steps can result in self-release deactivation and delivery holds, as managed by the Sourcing team.

Honeywell

All

Favorites

METRICS

HASP

PROCUREMENT

SHIPPING

VMI MANAGEMENT

QUALITY

SOURCE INSPECTION

APPLICATION

CERTIFICATIONS

Certs & Assessment

BAA

DATA COLLECTION

SUPPORT

LEAD TIME CHANGES

DOCUMENTS

PLANNING & SCHEDULING

PROCUREMENT

Supply Chain Collaboration

2026 Honeywell - Aerospace Supplier Certs & Assessment

RESPONSE RATE

Cert Assessment 2026

8XX

Completed certifications year to date

1XX

Completed certifications current week

3XX

Completed certifications current month

Add (0.2%)

Incomplete (10.8%)

Non Compliant (0.0%)

Not Started (58.7%)

Incomplete(Returned) (1.5%)

Pending Approval (2.5%)

Incomplete(Reset) (0.3%)

Completed (26.0%)

Incomplete(Revised) (0.0%)

Reports

Add Request

View

Vendor Code

UID

DUNS #

Certification Type

Status

1 Item

1 Results

	VENDOR CODE	ACTION	SURVEY STATUS	VENDOR NAME	IN HASP	DUNS#	CERTIFICATION TYPE	MASTER	LINKED MASTER	BLOCKED	COMF
<input type="checkbox"/>	123ABC	View Download	Completed	Vendor Name	Yes	123456789	Government	Yes			11/13/

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Honeywell

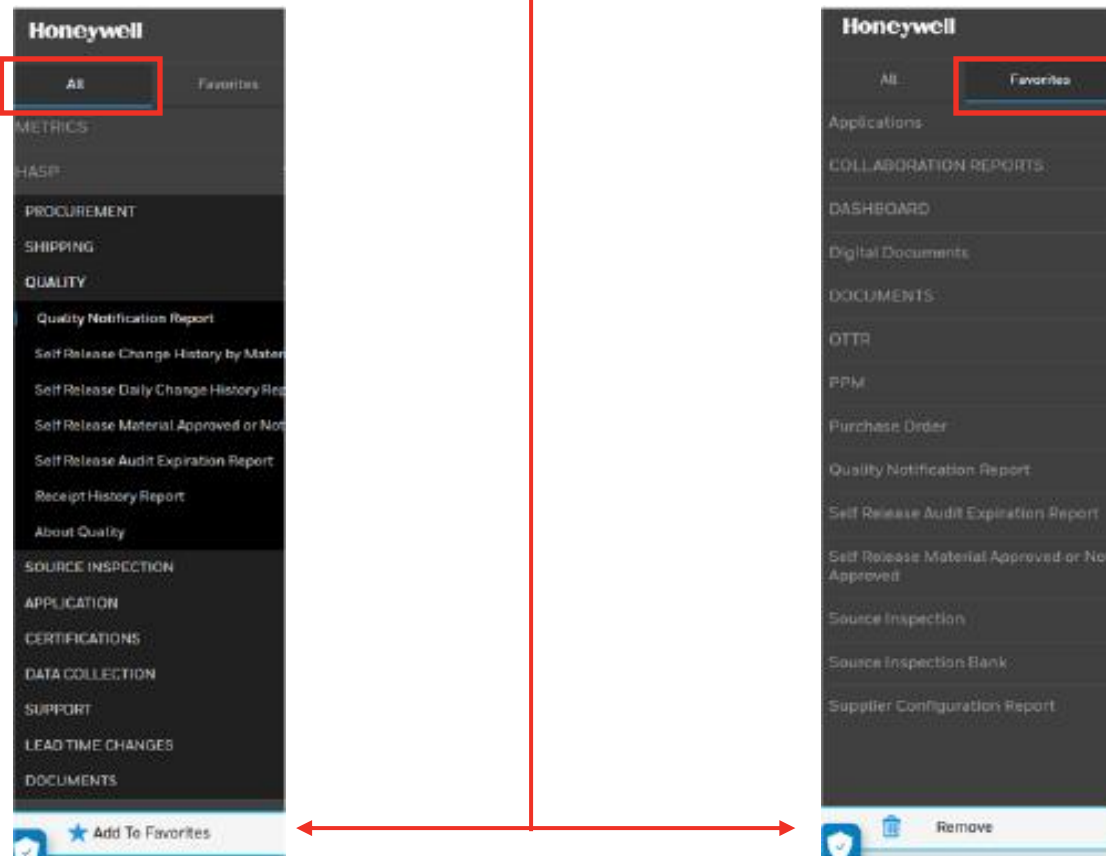
HASP | DOCUMENTS

- Documents:** Procedures, Forms, Quality Alerts, Site Specific documents and training available.

Honeywell		Supply Chain Collaboration			
All	Favorites	View Folder Selection Go To Search			
		Documents			
METRICS	>	Documents	Name	Size	Changed On Changed By
HASP	>	2026 HASP Help Documents	2026 HASP Help Documents		11/18/25 1:06:55 PM Stokes, Marreon
	>	BAA Instructions	BAA Instructions		10/7/24 2:25:36 PM Curtis, Debbie
	>	BAA Instructions Internal	BAA Instructions Internal		9/17/22 3:14:57 PM USER.R3_DATASOURCE.E704419
	>	Certs Instructions	Certs Instructions		11/1/24 12:28:22 PM Maxwell, Harrison
	>	Certs Instructions Internal	Certs Instructions Internal		11/18/25 3:31:03 PM Stokes, Marreon
	>	FQE	FQE		3/16/15 1:05:18 AM USER.R3_DATASOURCE.E117766
	>	General	General		5/28/16 9:08:56 AM USER.R3_DATASOURCE.E049543
	>	Procurement Documents	Procurement Documents		8/15/25 2:42:52 PM Curtis, Debbie
	>	Quality	Quality		11/14/23 8:46:06 AM Hanrahan, Mark
	>	Shipping	Shipping		12/18/23 10:20:56 AM Administrator
	>	Shipping Documents	Shipping Documents		7/19/23 9:39:58 AM USER.R3_DATASOURCE.H475903
	>	Site Specific	Site Specific		4/2/19 10:33:23 AM USER.R3_DATASOURCE.E021985
	>	Supplier Newsletter	Supplier Newsletter		12/14/15 11:57:33 AM USER.R3_DATASOURCE.E117766
	>	Supplier Performance Management (SPM) Training	Supplier Performance Management (SPM) Training		11/2/16 1:25:29 PM USER.R3_DATASOURCE.E061093
	>	Technical	Technical		10/1/14 4:18:15 PM USER.R3_DATASOURCE.E039661
	>	Terms & Conditions	Terms & Conditions		9/29/14 5:35:39 PM USER.R3_DATASOURCE.E039661
	>	Transitions	Transitions		9/16/25 12:40:38 PM Curtis, Debbie
PROCUREMENT	>				
SHIPPING	>				
VMI MANAGEMENT	>				
QUALITY	>				
SOURCE INSPECTION	>				
APPLICATION	>				
CERTIFICATIONS	>				
DATA COLLECTION	>				
SUPPORT	>				
LEAD TIME CHANGES	>				
DOCUMENTS	>				
PLANNING & SCHEDULING	>				
PROCUREMENT	>				

HASP | FAVORITES

- **Favorites:** Allows you to add your most usable apps for quick access or remove those in your Favorites no longer needed.
- From **ALL** tab you can highlight/select each app then add to Favorites and from Favorites you can select and remove the apps.



The background of the slide is a dark blue-grey color, overlaid with numerous water droplets of various sizes. The droplets are most prominent on the right side and bottom, with some larger ones in the center and left. They have a realistic, glossy appearance with highlights and shadows.

THANK YOU!
