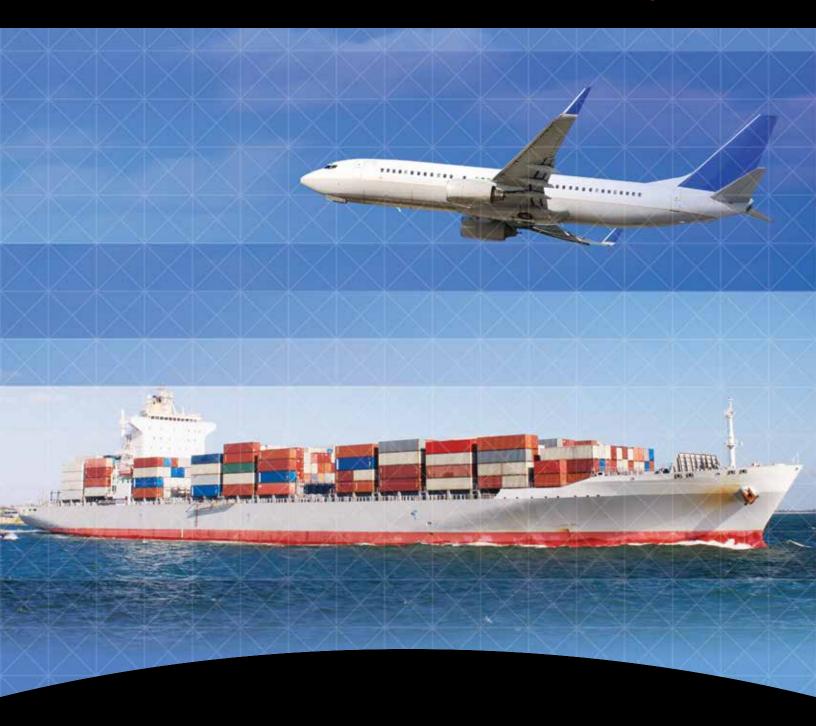
# **Inertial Navigation Sensors**

# **Honeywell**



Precision Accelerometers for Aerospace, Marine and Industrial

# Precision Accelerometers for Aerospace, Marine and Industrial

Inertial navigation systems are critical to aircraft navigation; space and satellite navigation; surface and underwater vehicle navigation; and missiles and munition navigation. Additionally, inertial systems provide key orientation information for measurement-while-drilling\* (MWD); precision pointing and altitude determination for vehicles; platform stabilization; and target location and surveying. Cost effective, robust, and reliable accelerometers able to perform in the requisite environment are critical elements of these navigation systems.

Honeywell provides a portfolio of precision accelerometers with performance, at an affordable price, to meet our customers' needs.

\* Specific product information about Honeywell's accelerometers for Energy Services, including MWD, may be found in "Precision Accelerometers for Energy Applications".

# Honeywell Accelerometer Benefits:

- Industry leading accelerometer performance at a competitive price
- Unparalleled domain knowledge
- Demonstrated reliability and robustness

#### Q-Flex® Accelerometers

Honeywell's precision accelerometers are based on its patented Q-Flex® etched quartz flexure seismic system. An amorphous quartz proof-mass structure provides excellent bias, scale factor, and axis alignment stability. The integral electronics develops an accelerationproportional output current providing both static and dynamic acceleration measurements. By use of a customer supplied output load resistor, appropriately scaled for the acceleration range of the application, the output current can be converted into a voltage. Q-Flex® accelerometers are available in several models designed to meet application needs.

# Q-Flex® QA650/QA700/QA750 Accelerometer

For Q-Flex technology in an economical package, Honeywell produces the QA650/QA700/QA750 for industrial grade applications including: automotive test instrumentation, braking system deceleration, bridge and building sway and tilt monitoring, industrial and robotic control, land vehicle navigation, subway and high-speed train ride comfort control, and offshore drilling platform motion monitoring.

Performance	QA650	QA700	QA750
Input Range [g]	±30	±30	±30
Bias [mg]	<15	<8	<8
<ul><li>– One-year Composite Repeatability [μg]</li><li>– Temperature Sensitivity [μg/°C]</li></ul>	<2500 <100	<1200 <70	<1000 <60
Scale Factor [mA/g]	1.20 to 1.40	1.23 to 1.43	1.20 to 1.40
<ul><li>One-year Composite Repeatability [ppm]</li><li>Temperature Sensitivity [ppm/°C]</li></ul>	<2500 <200	<1200 <200	<1000 <190
Axis Misalignment [µrad]	<15000	<2000	<7000
Vibration Rectification [µg/g²rms] Intrinsic Noise [µg-rms]	<100 (50-500 Hz) <3000 (0-10,000 Hz)	<50 (50-200 Hz) <1500 (0-10,000 Hz)	<60 (50-100 Hz) <1500 (0-10,000 Hz)
Environmental			
Operating Temperature Range [°C]	-55 to +96	-55 to +95	-55 to +95
Shock [g]	100	250	200
Vibration Peak Sine [Hz]	25 @ 30-500 Hz	25 @ 30-500 Hz	20 @ 30-500 Hz
Resolution/Threshold [µg]	<10	<1	<1
Bandwidth [Hz]	>300	>300	>300
Thermal Modeling			
	YES	-01 NO; -02 YES	-01 NO; -02 YES
Electrical			
Quiescent Current per Supply [mA]	<16	<16	<16
Quiescent Power [mW] @ ±15 VDC	<480	<480	<480
Input Voltage	±13 to ±18	±13 to ±18	±13 to ±18
Physical			
Weight [g]	51 Nominal, 65 Max.	46	52.5
Diameter below mounting surface [in.]	Ø1.045 ±0.005	Ø1.07 ±0.01	Ø1.07 ±0.01
Height - bottom to mounting surface [in.]	0.617 Max.	0.660 Max.	0.600 Max.
Case Material [Stainless Steel]	300 Series	300 Series	300 Series

## Q-Flex® QA2000 Accelerometer

As the inertial navigation standard by which others are measured, Honeywell produces the QA2000. It is the predominant sensor used in today's commercial and military aircraft strap-down inertial navigation systems. The long-term repeatability and superior reliability characteristics of the QA2000 make it the best value inertial-grade accelerometer available on the market today.

#### Features

- Excellent turn-on repeatability performance
- Environmentally rugged
- Analog output
- Field-adjustable range
- Three fastener precision mounting flange
- Internal temperature sensor for thermal compensation
- Dual built-in self-test



Performance Characteristics			
Performance	QA2000-030	QA2000-020	QA2000-010
Input Range [g]	±60	±60	±60
Bias [mg]	<4	<4	<4
<ul><li>One-year Repeatability [µg]</li><li>Temperature Sensitivity [µg/°C]</li></ul>	<160 <30	<220 <30	<550 <30
Scale Factor [mA/g]	1.20 to 1.46	1.20 to 1.46	1.20 to 1.46
- One-year Repeatability [ppm]	<310	<500	<600
Temperature Sensitivity [ppm/°C]	<180	<180	<180
Axis Misalignment [µrad]	<2000 µrad	<2000 µrad	<2000 µrad
<ul><li>– One-year Repeatability [µrad]</li></ul>	<100 µrad	<100 µrad	<100 µrad
Vibration Rectification [μg/g²rms]	<20 (50-500 Hz) <60 (500-2000 Hz)	<40 (50-500 Hz) <60 (500-2000 Hz)	<40 (50-500 Hz) <150 (500-2000 Hz)
Intrinsic Noise [µg-rms]	<7 (0-10 Hz)	<7 (0-10 Hz)	<7 (0-10 Hz)
1 1 1 1 1 1	<70 (10-500 Hz)	<70 (10-500 Hz)	<70 (10-500 Hz)
	<1500 (500-10,000 Hz)	<1500 (500-10,000 Hz)	,
Environmental	QA2000-030	QA2000-020	QA2000-010
Operating Temperature Range [°C]	-55 to +95	-55 to +95	-55 to +95
Shock [g]	250	250	250
Vibration Peak Sine [g]	15 @ 20-2000 Hz	15 @ 20-2000 Hz	15 @ 20-2000 Hz
Resolution/Threshold [µg]	<1	<1	<1
Bandwidth [Hz]	>300	>300	>300
Thermal Modeling	QA2000-030	QA2000-020	QA2000-010
	YES	YES	YES
Electrical	QA2000-030	QA2000-020	QA2000-010
Quiescent Current per Supply [mA]	<16	<16	<16
Quiescent Power [mA] @ ±15 VDC	<480	<480	<480
Electrical Interface	Temp Sensor	Temp Sensor	Temp Sensor
	Voltage Self Test	Voltage Self Test	Voltage Self Test
	Current Self Test	Current Self Test	Current Self Test
	Power/Signal Ground	Power/Signal Ground	Power/Signal Ground
	-10 VDC Output +10 VDC Output	-10 VDC Output +10 VDC Output	-10 VDC Output +10 VDC Output
Input Voltage	±13 to ±28	±13 to ±28	±13 to ±28
Physical	QA2000-030	QA2000-020	QA2000-010
Weight [g]	71±4	71±4	71±4
Diameter below mounting surface [in.]	Ø1.005 Max.	Ø1.005 Max.	Ø1.005 Max.
Height - bottom to mounting surface [in.]	0.585 Max.	0.585 Max.	0.585 Max.
Case Material [Stainless Steel]	300 Series	300 Series	300 Series

# Q-Flex® QA3000 Accelerometer

For the highest inertial navigation-grade performance available in today's market, Honeywell produces the Q-Flex® QA3000. Built on the same production line as the industry-standard QA2000 Accelerometer, the QA3000 Accelerometer has the same inherent quality, reliability, and long-term performance characteristics of the QA2000 Accelerometer. Primary applications include spacecraft navigation and control systems.



Performance Characteristics			
Performance	QA3000-030	QA3000-020	QA3000-010
Input Range [g]	±60	±60	±60
Bias [mg]	<4	<4	<4
<ul><li>– One-year Repeatability [µg]</li></ul>	<40	<80	<125
<ul><li>– Temperature Sensitivity [µg/°C]</li></ul>	<15	<15	<25
Scale Factor [mA/g]	1.20 to 1.46	1.20 to 1.46	1.20 to 1.46
<ul><li>One-year Repeatability [ppm]</li><li>Temperature Sensitivity [ppm/°C]</li></ul>	<80 <120	<160 <120	<250 <120
Axis Misalignment [µrad]	<1000	<1000	<1500
- One-year Repeatability [µrad]	<70	<80	<100
Vibration Rectification [μg/g²rms]	<10 (50-500 Hz) <35 (500-2000 Hz)	<15 (50-500 Hz) <40 (500-2000 Hz)	<20 (50-500 Hz) <50 (500-2000 Hz)
Intrinsic Noise [µg-rms]	<7 (0-10 Hz)	<7 (0-10 Hz)	<7 (0-10 Hz)
mamole rece [µg mis]	<70 (10-500 Hz)	<70 (10-500 Hz)	<70 (10-500 Hz)
	<1500 (500-10,000 Hz)	,	<1500 (500-10,000 Hz)
Environmental	QA3000-030	QA3000-020	QA3000-010
Operating Temperature Range [°C]	-28 to +78	-55 to +95	-55 to +95
Shock [q]	100	150	150
Vibration Peak Sine [q]	15 @ 20-2000 Hz	15 @ 20-2000 Hz	15 @ 20-2000 Hz
Resolution/Threshold [µg]	<1	<1	<1
Bandwidth [Hz]	>300	>300	>300
Thermal Modeling	QA3000-030	QA3000-020	QA3000-010
	YES	YES	YES
Electrical	QA3000-030	QA3000-020	QA3000-010
Quiescent Current per Supply [mA]	<16	<16	<16
Quiescent Power [mA] @ ±15 VDC	<480	<480	<480
Electrical Interface	Temp Sensor	Temp Sensor	Temp Sensor
	Voltage Self Test	Voltage Self Test	Voltage Self Test
	Current Self Test	Current Self Test	Current Self Test
	Power/Signal Ground	Power/Signal Ground	Power/Signal Ground
	-10 VDC Output	-10 VDC Output	-10 VDC Output
	+10 VDC Output	+10 VDC Output	+10 VDC Output
Input Voltage	±13 to ±28	±13 to ±28	±13 to ±28
Physical	QA3000-030	QA3000-020	QA3000-010
Weight [g]	71±4	71±4	71±4
Diameter below mounting surface [in.]	Ø1.005 Max.	Ø1.005 Max.	Ø1.005 Max.
Height - bottom to mounting surface [in.]	0.585 Max.	0.585 Max.	0.585 Max.
Case Material [Stainless Steel]	300 Series	300 Series	300 Series

#### **Accelerex RBA500 Accelerometer**

For a frequency output sensor, Honeywell produces the Accelerex RBA500 accelerometer. It is primarily used to supplement GPS navigation systems. It is a good choice where frequency output, high-g, small size, low power, and light weight are necessary.

#### **Features**

- Frequency output for direct interface to digital electronics
- High-g capability
- Integral 2 fastener mounting flange
- Hermetically sealed case
- Internal temperature sensor for thermal compensation

Performance Characteristics	
Performance	RBA500
Input Range [g]	±70
Bias	
<ul><li>– One-year Repeatability [mg]</li></ul>	<4
Scale Factor [Hz/g]	80
<ul><li>– One-year Repeatability [ppm]</li></ul>	<450
Axis Misalignment [µrad]	<12
<ul><li>– One-year Repeatability [µrad]</li></ul>	<400
Resolution/Threshold [µg]	<1
Bandwidth [Hz]	>400
Environmental	
Operating Temperature Range [°C]	-55 to +105
Shock [g]	250
Vibration [Hz]	20 g, peak, DC-2000
Electrical	
Input Voltage	+14 to +16 VDC
Current [mA]	<5
Power [mW] @ ±15 VDC	<75
Physical	
Weight [g]	12
Size [in.]	0.80 dia. x 0.42 high
Case Material	Stainless Steel

## **Our History**

Honeywell has been a recognized world leader in Inertial Sensors, including accelerometers, for more than 100 years. Our precision accelerometers have been the industry standard since the early 1980s and are used across a wide number of applications, including aircraft navigation; space and satellite navigation; missile and munition navigation; surface and underwater navigation; marine navigation; as well as measurement-while-drilling and numerous industrial applications.

## Why Honeywell?

- Over 100 years of inertial sensor experience
- Delivery of more than 1M tactical grade accelerometers and over 600K navigation grade accelerometers
- Proven performance in more than 100K INS systems for commercial and military aircraft
- Proven performance in more than 300K tactical IMUs
- Advanced manufacturing, production and material processes
- Extensive domain knowledge in navigation
- Proven in aircraft, missile, satellite, surface, MWD, UAV, UUV, guided munition and other applications

## **Global Network of Support Services**

Honeywell's comprehensive support network, spanning the Americas, Europe, Middle East, Africa, Asia and the South Pacific, delivers fully integrated service solutions and 24/7/365 support to meet the needs of the aerospace industry. As a world leader of aviation aftermarket services, Honeywell provides the knowledge and resources to take care of all your service needs – whenever and wherever you require maintenance and repair services.

#### Find out more

For more information about Honeywell's Inertial Sensors, please visit aerospace.honeywell.com/accelerometers or contact us at InertialSensors@honeywell.com.

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